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[1] Involute splines and inspection ANSI B92.1-1970, Society of Automotive Engineers. [2] Excel

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This document is an extension of the current B92.1 standard. It does not supersede the B92.1 standard. All splines currently meeting the requirements of the B92.1 standard are still in compliance with that standard. A table of the variables and the formula that calculates its value is included. Splines conforming to B92.1 will mate with splines ...

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ANSI B92.1-1970 (R1982), Involute Splines, American National Standards Institute. ANSI B92.2-1980, Metric Module Involute Splines, American National Standards Institute. SAE Straight Tooth Splines. Straight-Tooth Spline Geometry SAE straight-tooth splines usually contain 4,6,10, or 16 splines.

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Splines - Mechanical Engineering

In American National Standard ANSI B92.1-1970 (R 19 93), many features of the 1960 standard are retained; plus the addition of three tolerance classes, for a total of four. The term “involute serration, ” formerly applied to involute splines with 45-degree pressure

Ansi B92 1 1970 Formulas

ANSI B92.1 These splines or multiple keys are similar in form to internal and external involute gears. In general manufacturing external splines is facilitated either by hobbing, rolling, or on a gear shaper, and internal splines either by broaching or on a gear shaper.